

**AMENDMENTS TO THE ABSTRACT**

Please amend the Abstract as follows. A clean, non-marked up copy of the amended Abstract appears on its own sheet attached to this Amendment and Response.

~~The present invention relates to a~~ A three-dimensional joint structure of a support frame for vehicles ~~and a method for its manufacture. In this case, the joint structure comprises~~ can include two hollow profiles ~~(1, 2)~~, of which the first hollow profile ~~(1)~~ has at least one planar side and is cut through around its circumference except for a web ~~(1e)~~ lying in this planar side and is bent around this web ~~(1e)~~. The second hollow profile ~~(2)~~ has at least two planar sides ~~and these~~ that press against the ends ~~(1a, 1b)~~ of the first hollow profile ~~(1)~~ resulting from the cutting and bending. The two hollow profiles ~~(1, 2)~~ are integrally joined to one another at the edge regions ~~(1d, 1e, 1f)~~ of the ends ~~(1a, 1b)~~.

Attachment: A clean, non-marked up copy of the amended Abstract.